

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #:	769
Date: 06.01.18			
Project No: D412-698/D412-704	Created By: <i>KJ</i>	Checked By: <i>MM</i>	
Project Name: DOOR KITS/DUAL CARGO RLS.	Approved By: <i>MM</i> (Proj. Manager)	Approved By: <i>MM</i> (Management if reqd)	N/A

Description of Change:

RECEIVE: EASA.IMP.R.S.00709 05/05/10 FOR D412-698

EASA.IMP.R.S.00696 05.04/22 FOR D412-704

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?	✓	✗	<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Update Blue/Pink Folder/Electronic File	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Update DSI Folder/Electronic File		✓			
Update D-Part Master Binder		✓			
Update Grey Project Binder	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Update DEO/DSI Binder		✓			
Update Master Document List (MDL)		✓			
Update Drawing Approval Record (DR)	✓				
Update Change Record Form	✓				
Move Electronic File	✓				
Notify TCA of Change	✓				
Notify FAA of Change	✓				
Update QSI 021 (TC/FAA STC)	✓				
Update QSI 036 (K-Kits)	✓				
Scan Documents	✓				
Update Accpac Database	✓				
Update Access Database	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Verification ARC	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Create/Update STC Approval List	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Update Prod. Dev. Summary	✓		<i>KJ</i>	06.01.20	06.01.18 <i>KJ</i>
Create/Update COSS (Estimate/BOM)	✓				
Create/Update PPP's	✓				
Update Paperwork Kits in Production	✓		<i>KJ/DH</i>	06.01.20	06.03.23 <i>KJ</i>
Update Paperwork Kits in Stock	✓		<i>KJ/LU</i>	06.01.20	06.01.20 <i>KJ</i>
Rework/Scrap Current Production	✓				
Rework/Scrap Kits in Stock?	✓				
Update Qpulse	✓				
Create/Update Controlled PDF Dwgs	✓				
Create/Update FAI sheets	✓				
Create/Update CNC Programs	✓				
Create/Update Tooling	✓				
Create/Update DXF File	✓				
MPP required?	✓				
Notify Previous Customers	✓				
Notify Eurocopter France	✓				

Notes:

ECN Complete: *MM*

Date: 06.05.15

Date: Thursday, 1/19/2006 1:47:12 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Number : 25578
 Estimate Number : 10804
 P.O. Number :
 This Issue : 1/19/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type :
 Previous Run : 25415
 Written By :
 Checked & Approved By :
 Comment :

Drawing Name : D412-698-013/-015/-017/-019
 Part Number : Z_CUSTOM
 Drawing Number : UPDATE PAPERWORK
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 1/26/2006 Qty: 33 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK D412-698-013 B <u>23722</u> HMEP 13MCY D412-698-015 B <u>22686</u> 11MCY D412-698-017 B <u>20554</u> 5MCY D412-698-019 B <u>25279</u> 2MCY <u>B24390</u> 5MCY ADD REVISED EASA STC EASA.1M.R.S.0079 05/05/10 TO KITS IN STOCK
2.0	PACKAGING 1	PACKAGING RESOURCE #1
3.0	PACKAGING 1	PACKAGING RESOURCE #1
4.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

Job Completion



Date: Monday, 1/23/2006 7:50:54 AM
 User: Kim Johnston

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.			Drawing Name	: D412-704-045		
's Number	: 25577			Part Number	: Z_CUSTOM		
Estimate Number	: 10804			Drawing Number	: UPDATE PAPERWORK		
P.O. Number	:			Project Number	:		
This Issue	: 1/23/2006	S.O. No.	:	Drawing Revision	:		
Prsht Rev.	: NC			Material	:		
First Issue	: 1/19/2006	Type	:	Due Date	: 1/26/2006	Qty:	2
Previous Run	: 25415			Um:	Each		
Written By	:			Comment	:		
Checked & Approved By	:			Additional Product			

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK D412-704-045 B _____ <i>NO PAPERWORK LOAD FOR -045</i> <i>NOTHING IN STOCK FOR -011/2013</i> ADD REVISED EASA STC EASA.1M.R.S.00696 05/04/22 TO KITS IN STOCK		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES INSPECT WORK		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 RETURN TO FINISHED GOODS		
4.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL INSPECT LEVEL 21		

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Kim Johnston

From: David Shepherd [davids@dartaero.com]
Sent: Tuesday, January 17, 2006 10:44 AM
To: Bill Beckett
Cc: Kim Johnston; pmcdonald@dartaero.com; Jeff@darths.com; ginof@darths.com; moreilly@eaglecopters.com; Heather Mahon; hmenard@dartaero.com; Sian Willems
Subject: Its Christmas again ... I found some new EASA approvals



EASA IMRS
00696.pdf



EASA IMRS
00709.pdf

I have been working on tracking down our outstanding EASA approvals and discovered that the attached EASA approvals were issued some time this summer, sent directly to Eagle Copters, and just filed away.

FYI, EASA.IM.R.S.00709 corresponds to NAPA 04-0796 for EASA validation of SH92-43 for D412-698 Door Kits. ~~SH93-34~~
FYI, EASA.IM.R.S.00696 corresponds to NAPA 05-0049 for EASA validation of SH93-34 for D412-704 Dual Cargo Release.

I love it when a plan comes together.

Kim,
Please initiate the ECN process and update the electronic STC files and the Product Development Spreadsheet accordingly.

David